

# Technical data sheet

T09034 - V02 - 01-2019

**ONDULINE**  
**ZIGANA TILE®**

## Material / Application

Corrugated Bitumen Sheet for Roofing application.

Corrugated bitumen sheet reinforced with cellulosic fibers and thermosetting resin. The composite is colored with inorganic pigments.

**CE** EN 534:2010 - Corrugated bitumen sheets - Category S

## Technical characteristics

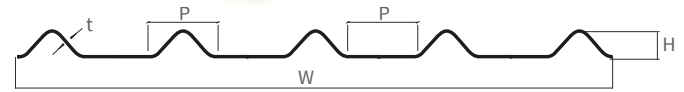
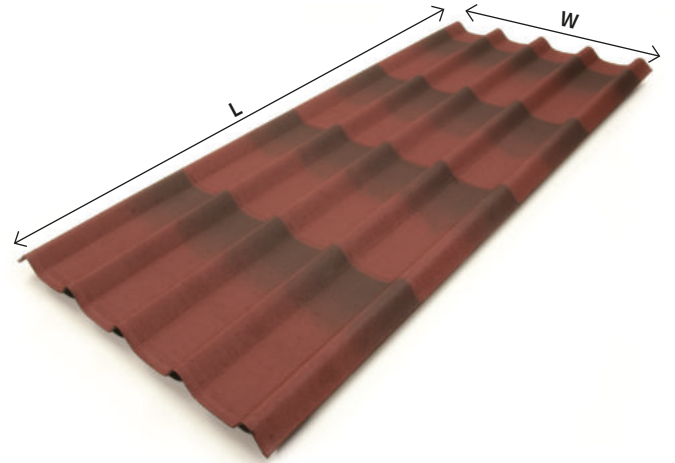
Length	L	200 cm
Width	w	89 cm
Thickness	t	3.5 mm
Height of corrugation	H	38 mm
Pitch of corrugation	P	98 mm
Product surface		1.78 m <sup>2</sup>
Net surface		1.50 m <sup>2</sup>
Weight of product		6.1 kg
Weight per product surface		3.40 kg/m <sup>2</sup>
Corrugations + Flat		5 + 4

### MECHANICAL & PHYSICAL PROPERTIES

Bending under downward load	> 700 N/m <sup>2</sup>
Impact strength	250 mm
Tearing strength	> 150 N
Water impermeability	Pass <sup>1</sup>
Proportion of bitumen	> 40%
Homogeneity	Pass <sup>2</sup>
Water absorption	< 20%
Water vapor permeability - EN ISO 12572	Not applicable

<sup>1</sup>No drop of water underneath sheet after 48 hours

<sup>2</sup>No area larger than 1 cm<sup>2</sup> without bitumen



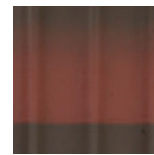
### DURABILITY

Water impermeability after ageing	Pass <sup>1</sup>
Tearing strength after ageing	> 150 N
Thermal coefficient	< 100.10-6 1/K

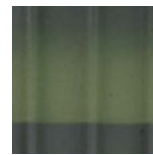
### FIRE PERFORMANCE

Reaction to fire - EN 13501-1	E
External fire performance - EN 13501-5	Froof

### Color



Dual Red



Dual Green

Other colors upon request:  
Dual Brown & Dual Havana

### Installation

Special conditions of installation are required.  
Refer to the installation guide.

**Minimum roof pitch:** 15% (9°)

**Vertical Overlap:** 1 corrugation

**Horizontal Overlap:** 15 cm (The sheet has an embossed line on each side helping installation). ONDULINE ZIGANA TILE® has embossed stamps on top end of the sheet showing the sheet orientation (top of the sheets closer from the ridge, bottom of the sheet closer from the eave).

**Fixing:** 16 fasteners / sheet – on top of corrugations. Every corrugation must be fixed at eave and overlaps.